

## Renewing O-rings for unit injector

Special tools and workshop equipment required

t Assembly sleeves -T10056-

## Removing

- Remove unit injector → [Chapter](#).
- Lever old O-rings very carefully off unit injector.
- Important: Ensure that no burrs are formed at the O-ring seats.
- Remove the insulating seal together with the retaining ring.

## Installing



## Note

Always use the assembly sleeves to fit the O-rings. Otherwise, the O-rings could get damaged.

t Take care to ensure correct allocation of O-rings to grooves.

- Clean seating grooves for O-rings on unit injector very carefully.

- Fit assembly sleeve -T10056/1- onto unit injector, pushing it to the limit stop.

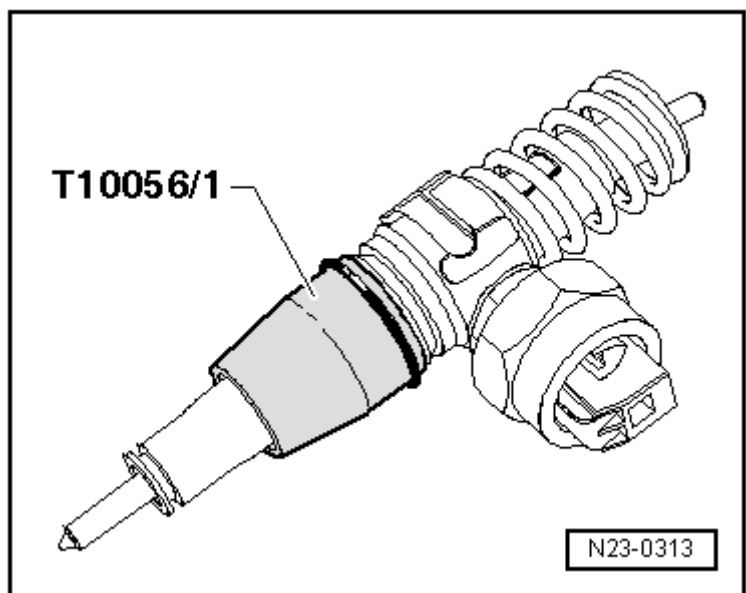
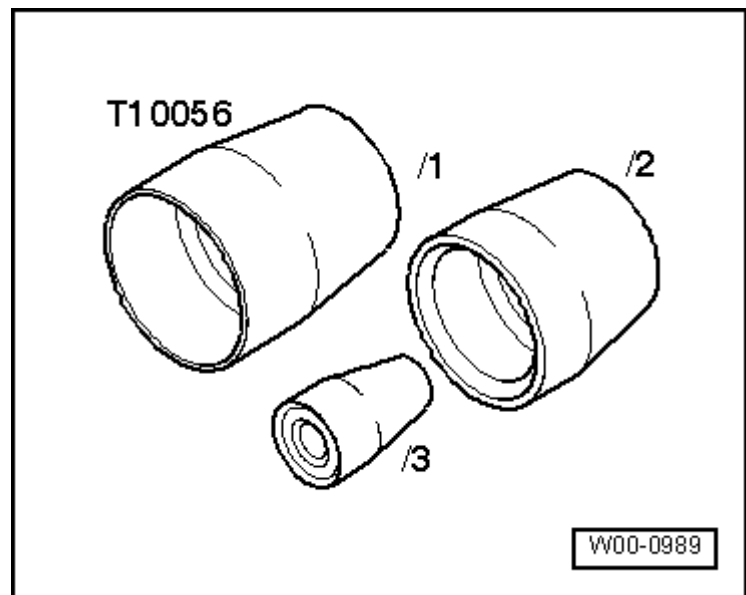


## Note

Push the O-rings into position when assembling: do not roll them on. They must not be twisted when seated in the groove on the unit injector.

- Push upper O-ring carefully onto assembly sleeve and into groove on unit injector.

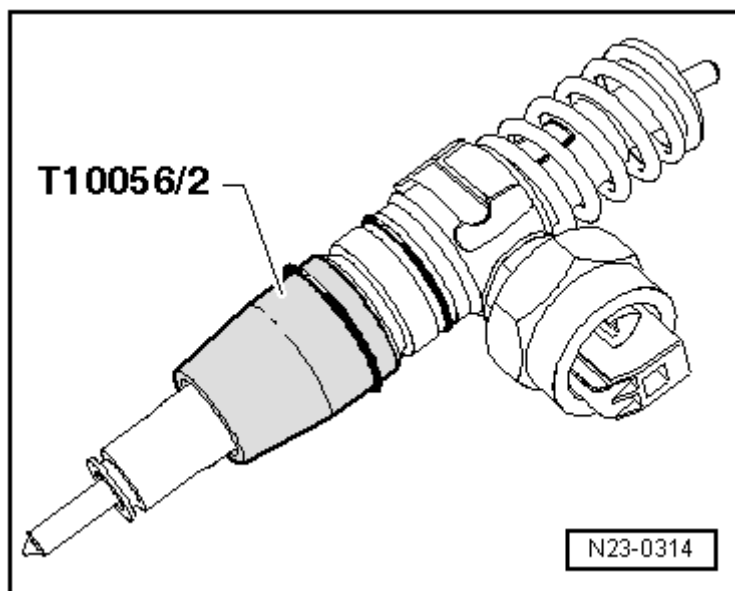
- Remove assembly sleeve.



- Fit assembly sleeve -T10056/2- onto unit injector, pushing it to the limit stop.

- Push middle O-ring carefully onto assembly sleeve and into groove on unit injector.

- Remove assembly sleeve.



- Fit assembly sleeve -T10056/3- onto unit injector, pushing it to the limit stop.
- Push lower O-ring carefully onto assembly sleeve and into groove on unit injector.
- Remove assembly sleeve.
- Push on a new insulating seal together with the retaining ring.
- Install unit injector → [Chapter](#).

